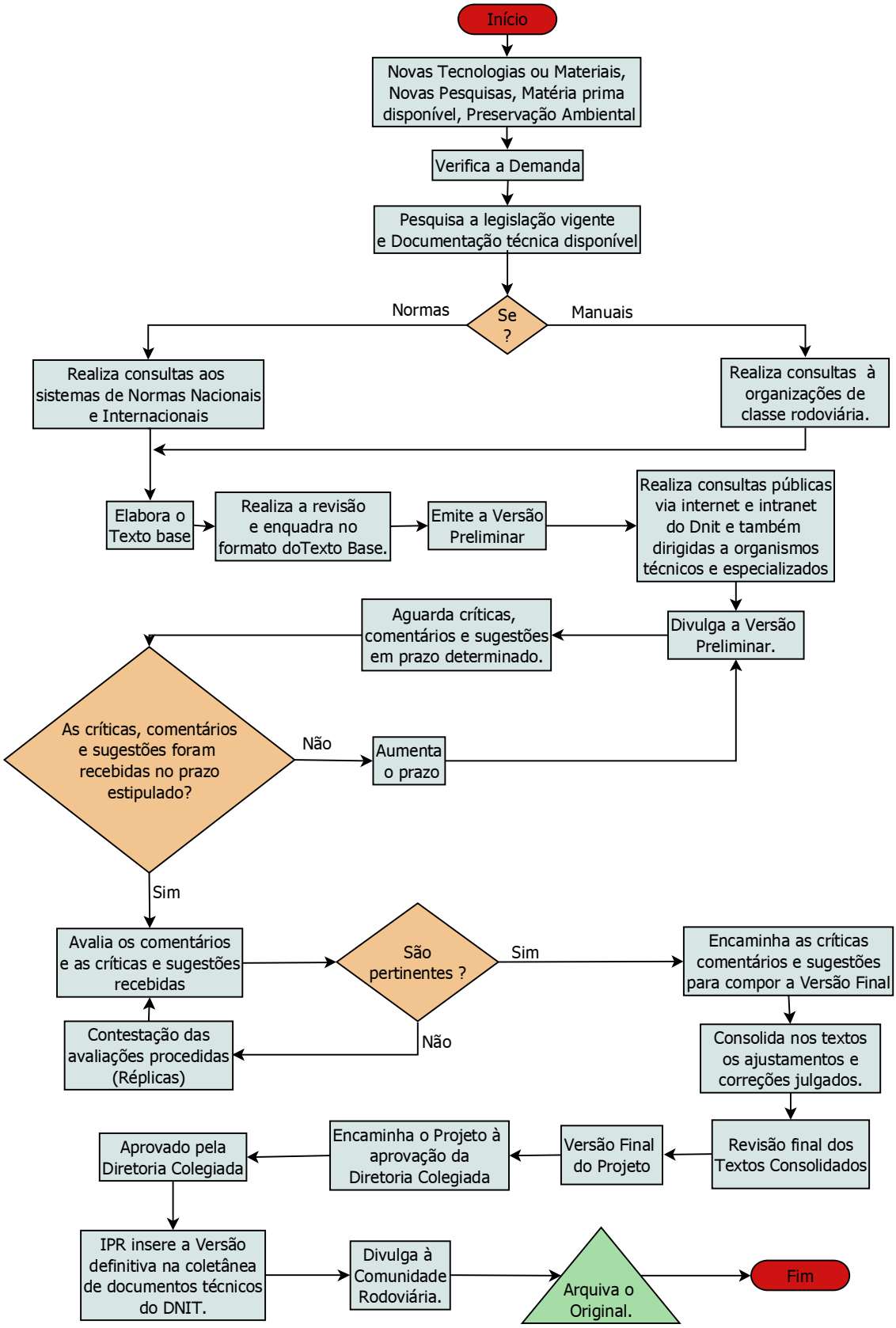Fluxograma de Normalização
DIREX - IPR